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1. Which cost is used to estimate the cost contribution of a subcontracted activity in Microsoft Dynamics AX 2012 Lean manufacturing?

A. zero cost  
B. the standard cost of the service product used to purchase the subcontracted service  
C. the last cost of the service product used to purchase the subcontracted service  
D. the amount from the purchase agreement line used to purchase the subcontracted service  

Answer: B  
Reference:  

2. In which Microsoft Dynamics AX 2012 element do you specify the Work in Process (WIP) accounts for a production flow?

A. Kanban quantity calculation policy  
B. Kanban rule  
C. production group  
D. default production flow  

Answer: C  
Reference:  

3. Which Lean principle focuses on maximizing value-added content, minimizing waste, and quickly adding value?

A. pull  
B. Flow  
C. Customer Value  
D. Perfection  

Answer: C

4. Which concept represents the time between the completion of two discrete units of production in Microsoft Dynamics AX 2012?

A. cycle  
B. takt  
C. production flow  
D. Value Stream  

Answer: C

5. You are using automated planning in Microsoft Dynamics AX 2012.  
You need to limit the number of automatically created scheduled Kanbans.  
What should you do?

A. Set the Maximum planned jobs value.  
B. Select the Product quantity variance check box and set the Automatic planning quantity value.  
C. Set the Automatic planning quantity value and override the Firming time fence value.  
D. Set the Automatic planning quantity and Firming time fence values.  

Answer: A  
Reference:  

6. When creating an event Kanban, which setting links the Kanban rule to the production flow version?
A. Last plan activity
B. Product selection
C. First plan activity
D. Replenishment strategy

Answer: A

Explanation:


7. In Microsoft Dynamics AX 2012, you set up a product family (represented by the item allocation key) for a Kanban rule. To what level can the total forecasted quantity be distributed by using the item allocation key?

A. The item group, the item dimension, or the storage dimension.
B. Only the item or the storage dimension.
C. Only the item or the item dimension.
D. Only the item group or the storage dimension.

Answer: C

Reference:


8. Which inventory model must you use for all production flow-related products other than withdrawal Kanbans?

A. Weighted avg.
B. LIFO
C. FIFO
D. standard cost

Answer: D

Reference:

Microsoft Dynamics AX 2012, Lean Manufacturing: Production flows and activities, White Paper, April 2011, p 34.
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