Microsoft Exam Questions MB7-849
NAV 2009 Manufacturing
1. When the Location Mandatory check box is selected in Inventory Setup, what other setup is necessary for planning to be accurate?
   A. A stockkeeping unit must be set up for each location where an item is planned.
   B. The planning worksheet must be set up for processing on a location basis.
   C. Item Cards must have the Location Code field populated.
   D. The Planning check box must be selected for the appropriate posting groups in Inventory Posting Setup.
   Answer: A

2. You are the consultant on a Microsoft Dynamics?NAV 2009 implementation. You are reviewing Manufacturing Setup, explaining the purpose of the various fields to your client. What explanation do you provide for the use of the Dampener (Time) and Dampener (% of Lot Size) fields?
   A. They limit Move suggestions for routing a Released Production Order.
   B. They limit Setup Time on a Released Production Order when the Refresh function is executed.
   C. They limit Action Messages when a plan is executed in Microsoft Dynamics NAV.
   D. They limit the production orders to include when a plan is executed in Microsoft Dynamics NAV.
   Answer: C

3. You are a technical support specialist for Microsoft Dynamics?NAV 2009. The production planner for one of your clients contacts you regarding a planning problem with a particular finished good. The planner explains that for a recently modified production BOM, the planning results are incorrect. You determine that the production BOM for the finished good was recently modified to include an additional level; afterwards, the status was updated to certified. You also confirm with the client that the Dynamic Low Level Code check box is not selected in Manufacturing Setup. Based on your conversation, what is the first step you have the planner perform to properly plan the finished good?
   A. Run the Calculate Regenerative Plan function.
   B. Run the Refresh function.
   C. Run the Calculate Low Level Code function.
   D. Run the Calculate Net Change Plan function.
   Answer: C

4. You are a technical support specialist for Microsoft Dynamics?NAV 2009. You receive a call from a client requesting assistance with production BOMs. Your client has an existing BOM for a finished good. For a set period of time, your client wants to include an additional component when producing the finished good. What advice do you give your client to handle the additional component for the finished good?
   A. Create a second production BOM that includes the component, and then enter the Starting Date and Ending Date in the header.
   B. Create a production BOM version that includes the component, and then enter the Starting Date and Ending Date in the header.
   C. Add the component to the lines of the existing BOM, and then select the Verify Component check box to allow the user to determine whether the component is included when the Refresh function is executed.
   D. Add the component to the lines of the existing BOM, and then specify the Starting and Ending Date on the line.
   Answer: D

5. You are a technical support specialist working with Microsoft Dynamics?NAV 2009. You receive a call from a client requesting assistance with production BOMs. Your client has created a new version of a production BOM; however, when they create a production order, the original BOM is used. In response to your questions, your client indicates that the Active Version field on the original production BOM is blank. What setup do you ask your client to verify to determine why the Active Version field is blank? Choose the 2 that apply.
   A. On the production BOM version, verify the Starting Date field is populated with a date prior to the work date.
   B. On the production BOM version, verify the Status is Certified.
   C. On the production BOM version, verify the Active Version field is selected.
   D. In Manufacturing Setup, verify the Use Production BOM Version check box is selected.
   Answer: AB

6. Microsoft Dynamics?NAV 2009 supports multi-level Bills of Material (BOMs). What are the maximum number of levels supported?

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A. 25
B. 50
C. 75
D. 100
Answer: B

7. What is the purpose of the Matrix per Version window?
A. To view components for all of the existing versions of a production BOM.
B. To view steps for all of the existing versions of a routing.
C. To view all of the production orders created for a version of a production BOM.
D. To enter multiple versions of a production BOM.
Answer: A

8. Microsoft Dynamics?NAV 2009 supports phantom BOMs. What selection do you make in the Type field to enter a phantom BOM on a production BOM line?
A. Item
B. Phantom BOM
C. Production BOM
D. Component
Answer: C

9. In Microsoft Dynamics?NAV 2009, you set up different levels of work facilities. What are the different work facility levels available?
A. Work Center Groups, Machine Center Groups
B. Work Centers, Machine Center Groups, Machine Centers
C. Work Center Groups, Work Centers, Machine Centers
D. Work Center Groups, Work Centers, Machine Center Groups, Machine Centers
Answer: C

10. The Routing Sheet report can be used to verify accuracy of routings or as a basis for new routings or versions. When printing, what additional information can be selected to print on the report? Choose the 3 that apply.
A. Comments
B. Tools
C. Personnel
D. Components
Answer: ABC

11. The Posting FastTab on the Work Center Card has multiple cost related fields. If the Direct Unit Cost is 100, the Indirect Cost % is 15, and the Overhead Rate is 20, what is the value in the Unit Cost field?
A. 100
B. 115
C. 120
D. 135
Answer: D
12. Given the following setup: -A shop calendar with working days of 15 hours per day, seven days per week. -A painting work center with capacity of 1, efficiency of 100, and the unit of measure set to minutes. The shop calendar is linked to the work center. -A painting robot machine center with capacity of 2 and efficiency of 100. The work center is selected on the machine center. What is the capacity per day when the machine center calendar is calculated?

A. 15
B. 30
C. 900
D. 1,800

Answer: D

13. You are a consultant implementing Microsoft Dynamics?NAV 2009. You are assisting your client in setting up a Work Center. On the Scheduling FastTab your client has selected minutes in the Unit of Measure Code field. Your client tells you that for the Assembly Department, there are five employees working an eight hour shift. Your client also tells you that time study results indicate that the employees work on average 6.4 hours of the eight hour shift. What entries do you advise your client to make in the Capacity and Efficiency fields on the Scheduling FastTab?

A. Capacity = 60, Efficiency = 80
B. Capacity = 5, Efficiency = 80
C. Capacity = 5, Efficiency = 100
D. Capacity = 500, Efficiency = 80

Answer: B

14. You are the consultant for a Microsoft Dynamics NAV 2009 implementation. Your client has set up the following routing: Step No. Description 10 Wheel Assembly 20 Chain Assembly 30 Final Assembly 40 Control A portion of a production BOM set up by your client is as follows: Item No. Description 1100 Front Wheel 1200 Back Wheel 1300 Chain Assembly 1650 Pedals Forward flushing is selected on the Item cards for all of the components. Your client wants to forward flush the chain assembly and pedals when the chain assembly routing step begins. What setup must be completed to forward flush the components?

A. Select the Forward Flush check box on the line for the chain assembly step on the routing. In the Consume at Routing Step field on the pedal and chain assembly lines of the production BOM, enter the chain assembly step number from the routing.
B. In the Consume at Routing Step field on the pedal and chain assembly lines of the production BOM, enter the chain assembly step number from the routing.
C. In the Linked Item table for the chain assembly step on the routing, add the pedal and chain assembly items from the production BOM.
D. Assign the same routing link code to the chain assembly step on the routing and the pedal and chain assembly components on the production BOM.

Answer: D

15. Microsoft Dynamics?NAV 2009 handles both productive and non-productive throughput time. What types of non-productive time are supported? Choose the 3 that apply.

A. Wait time
B. Setup time
C. Move time
D. Queue time

Answer: ACD
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